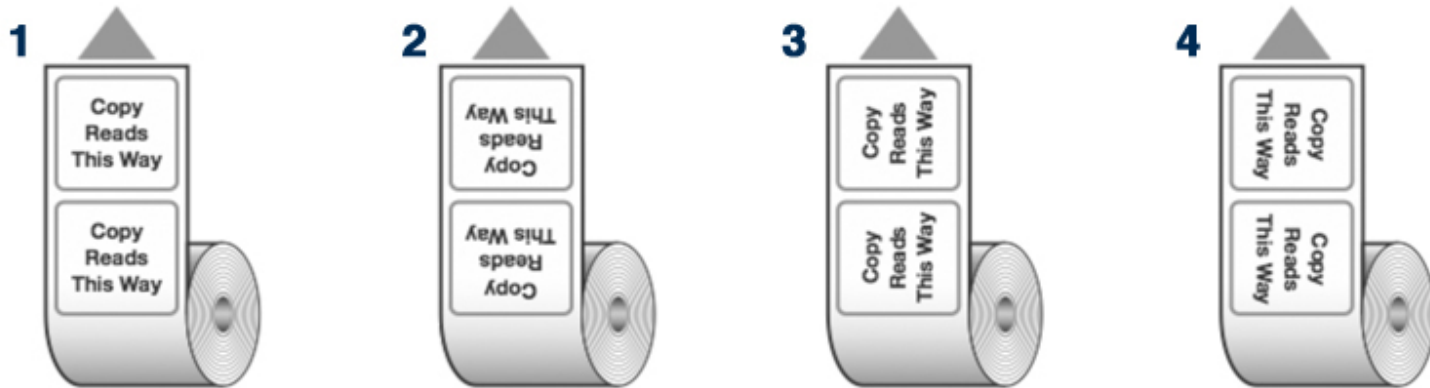




Roll Direction Chart

Labels Wound Outside



Labels Wound Inside

